



Pergamon

Tetrahedron: Asymmetry 10 (1999) 4763–4768

TETRAHEDRON:  
ASYMMETRY

# Facile synthesis of enantiopure 1,1'-binaphthyl-2,2'-dicarboxylic acid via lipase-catalyzed kinetic resolution

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Received 1 November 1999; accepted 1 December 1999

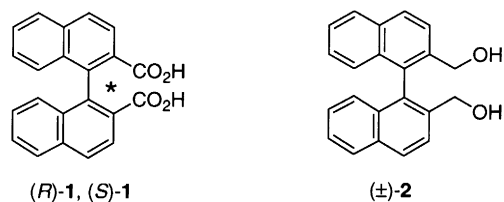
## Abstract

Enantiopure 1,1'-binaphthyl-2,2'-dicarboxylic acids (*R*)-**1** and (*S*)-**1** have been synthesized through the lipase-catalyzed kinetic resolution of the racemic 2,2-bis(hydroxymethyl)-1,1'-binaphthyl ( $\pm$ )-**2** and subsequent oxidation of the hydroxymethyl groups. © 2000 Elsevier Science Ltd. All rights reserved.

## 1. Introduction

Enantiopure 1,1'-binaphthyl-2,2'-dicarboxylic acids **1** have received considerable attention as chiral building blocks for such valuable compounds as chiral catalysts for asymmetric epoxidation.<sup>1</sup> The conventional method to prepare **1**, however, requires toxic brucine or quinine for the resolution.<sup>2</sup> To remove these drawbacks resolutions of ( $\pm$ )-**1** via 1-phenylethylamide<sup>3</sup> and diastereoselective Ullmann reactions with 2,2'-dihydroxy-1,1'-binaphthyl<sup>4a</sup> or an oxazoline as the chiral auxiliary have been reported.<sup>4b</sup> Although excellent yields and stereoselectivities were accomplished, they are not completely satisfactory for a practical use because they require a stoichiometric amount of the covalently-bonded chiral auxiliary. Another synthesis of enantiopure **1** through palladium-catalyzed methoxycarbonylation of a ditriflate of 2,2'-dihydroxy-1,1'-binaphthyl was reported.<sup>5</sup> However, it requires an expensive starting material and reagents such as enantiopure 2,2'-dihydroxy-1,1'-binaphthyl and trifluoromethanesulfonic anhydride. A conceptually attractive catalytic asymmetric synthesis of enantiopure 2,2'-dimethyl-1,1'-binaphthyl, a possible precursor of **1**, has been reported.<sup>6</sup> While it should provide the best approach to **1**, further investigation on an economical synthesis of the chiral ferrocenyl phosphine ligand or development of an inexpensive alternative is needed for a practical large-scale preparation. We report herein a novel and facile synthesis of **1** by means of the lipase-catalyzed kinetic resolution of the racemic 2,2'-bis(hydroxymethyl)-1,1'-binaphthyl ( $\pm$ )-**2**.

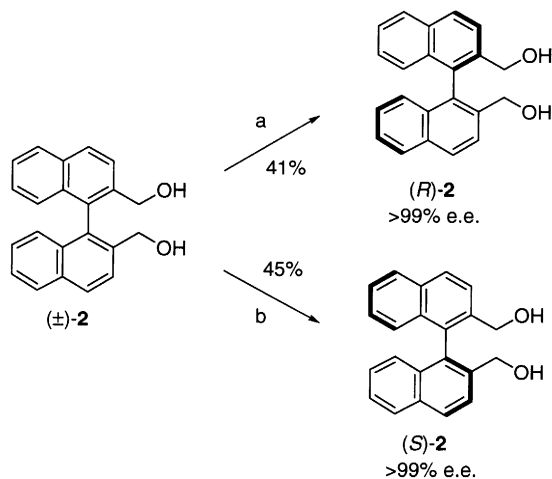
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## 2. Results and discussion

The enzymatic resolution of biaryls carrying axial chirality has so far been rarely described except for an enantioselective reduction of racemic 2-formyl-1,1'-binaphthyls by baker's yeast,<sup>7</sup> and lipase-catalyzed asymmetric acylation or hydrolysis of racemic 2,2'-dihydroxy-1,1'-binaphthyl derivatives.<sup>8</sup> We first attempted the enzymatic resolution of racemic 1,1'-binaphthyl-2,2'-dicarboxylic acid ( $\pm$ )-**1**. However, all attempts failed even in the non-selective enzymatic esterification of ( $\pm$ )-**1**. The results are in good accordance with the reported observation in that an aromatic carboxylic acid cannot be a substrate for the enzymatic acyl-transfer reactions.<sup>9</sup>

The kinetic resolution of 1,1'-bis(hydroxymethyl)-2,2'-binaphthyl ( $\pm$ )-**2**,<sup>10</sup> a possible precursor of **1**, was thus investigated (Scheme 1

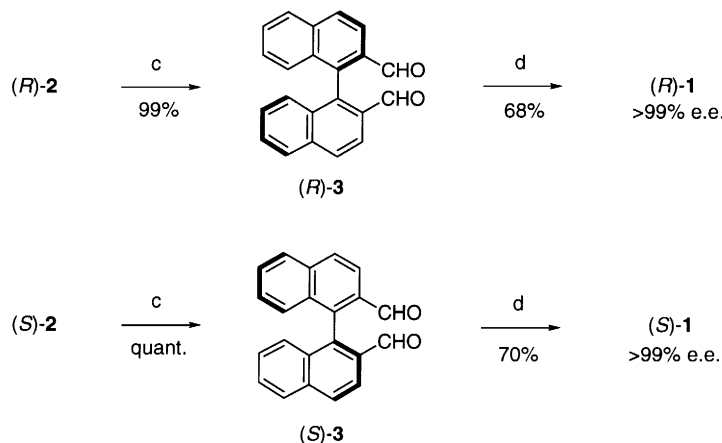


Scheme 1. a: Lipase SM, vinyl hexanoate, *tert*-BME, 30°C, 45 h; b: Lipase CE, vinyl hexanoate, *tert*-BME, 30°C, 24 h

) as an alternative. The compound ( $\pm$ )-**2** was prepared in four steps from 1-bromo-2-methylnaphthalene according to the reported procedure.<sup>10b</sup> Several enzymes were tested for the asymmetric acylation of ( $\pm$ )-**2** with vinyl acetate used as an acyl donor in *tert*-butyl methyl ether (*tert*-BME). Among them, lipase SM<sup>11</sup> (*Serratia marcescens*, lyophilized powder, Tanabe Seiyaku Co., Ltd) was found to catalyze selectively the acylation of (*S*)-**2** to leave virtually enantiopure diol (*R*)-**2** (>99% e.e.) in 29% yield. In contrast to the lipase-catalyzed monoacylation of 2,2'-dihydroxy-1,1'-binaphthyl,<sup>8b</sup> mono- and diacylation took place in the reaction to give the monoacylated (*S*)-**2** in 60% yield with poor selectivity (43% e.e.) along with diacylated compound in 10% yield (29% e.e.). The yield of (*R*)-**2** was improved when vinyl hexanoate was employed as the acyl donor to give (*R*)-**2** (>99% e.e.) in 41% yield.

The oxidation of the hydroxymethyl groups of (*R*)-**2** to the dicarboxylic acid (*R*)-**1** was then investigated. The reported method to prepare an aldehyde **3** requires three steps involving the treatment with toxic

silver nitrate; direct oxidation of **2** to **3** using dinitrogen tetroxide failed.<sup>12</sup> We found that treatment of the enantiomerically pure diol (*R*)-**2** with manganese(IV) oxide in toluene at ambient temperature provided an aldehyde (*R*)-**3** in 99% yield. The aldehyde (*R*)-**3** was treated with sodium chlorite in the presence of hydrogen peroxide to give the desired dicarboxylic acid (*R*)-**1** (>99% e.e.) in 68% yield (Scheme 2).



Scheme 2. c:  $\text{MnO}_2$ , toluene; d:  $\text{NaClO}_2$ ,  $\text{H}_2\text{O}_2$ ,  $\text{NaH}_2\text{PO}_4$ ,  $\text{H}_2\text{O}$ ,  $\text{CH}_3\text{CN}$

Further screening of the enzyme was required in order to obtain the antipode (*S*)-**1** because the acylated (*S*)-**2** of high enantiomeric purity was not obtained in the lipase SM-catalyzed asymmetric acylation of ( $\pm$ )-**2**. As a result of the screening, lipase CE (*Humicola* sp., Amano Pharmaceutical Co., Ltd) was found to selectively acylate (*R*)-**2**, leaving (*S*)-**2** in >99% e.e. and 45% yield. The enantiomerically pure diol (*S*)-**2** was subjected to the two-step oxidation to provide the corresponding dicarboxylic acid (*S*)-**1** (>99% e.e.) in 70% yield.

In conclusion, a facile synthesis of enantiopure 1,1'-binaphthyl-2,2'-dicarboxylic acids (*R*)-**1** and (*S*)-**1** was accomplished. Either enantiomer of **1** can be prepared by proper choice of the enzyme, i.e. lipase SM for the *R*-isomer and lipase CE for the *S*-isomer. The present synthesis is advantageous in terms of simple operations and high yields of the enzymatic resolutions without the use of any toxic resolving agents.

### 3. Experimental

Melting points were measured using a Yamato melting point apparatus and are uncorrected. Infrared spectra were taken by the use of a Perkin–Elmer 1600 infrared spectrometer and are reported as  $\lambda_{\text{max}}(\text{cm}^{-1})$ .  $^1\text{H}$  NMR were recorded on a Bruker AC-200 (200 MHz) spectrometer and are reported in  $\delta$  values. Mass spectra were taken by using a HITACHI M-2000A mass spectrometer at an ionizing potential of 70 eV. Microanalyses were performed by a Perkin–Elmer 2400 Series II CHNS/O analyser. Optical rotations were measured on a Perkin–Elmer 243 polarimeter, and  $[\alpha]_{\text{D}}$ -values are given in  $10^{-1} \text{ deg cm}^2 \text{ g}^{-1}$ .

Thin-layer chromatography was performed on E. Merck 0.25 mm precoated glass backed plates (60 F<sub>254</sub>). Development was accomplished using either 20% phosphomolybdic acid in ethanol–heat or visualized by UV light where feasible. Flash chromatography was accomplished using Kieselgel 60 (230–400 mesh, E. Merck). Lipase CE was a generous gift from Amano Pharmaceutical Co., Ltd. Manganese(IV) oxide was purchased from Tosoh Corporation and used without further purification.

### 3.1. (R)-2,2'-Bis(hydroxymethyl)-1,1'-binaphthyl (R)-2 (acyl donor: vinyl acetate)

Into a mixture of ( $\pm$ )-**2** (1.0 g, 3.2 mmol) in *tert*-BME (100 mL) were added lipase SM<sup>11</sup> (lyophilized powder, 1.0 g), vinyl hexanoate (9.3 g, 0.11 mol) and water (50  $\mu$ l), and the mixture was stirred at 30°C for 24 h. The mixture was filtered and the filtrate was evaporated in vacuo. The residue was purified by silica gel column chromatography (*n*-hexane:AcOEt, 4:1) to give (*R*)-**2** (290 mg, 29%) (>99% e.e.), monoacetyl (*S*)-**2** (679 mg, 60%) and diacetyl (*S*)-**2** (127 mg, 10%). (*R*)-**2**: colorless crystals; mp 170°C (lit.<sup>10a</sup> 168–170°C); IR (KBr)  $\nu_{\max}$  3247, 3040, 2930, 2875 cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  3.87 (brs, 2H), 4.09 (d, *J*=12 Hz, 2H), 4.36 (d, *J*=12 Hz, 2H), 7.00–7.04 (m, 2H), 7.18–7.26 (m, 2H), 7.40–7.49 (m, 2H), 7.74–7.78 (m, 2H), 7.90–8.01 (m, 4H). MS *m/z*: 314 (M<sup>+</sup>); [ $\alpha$ ]<sub>D</sub><sup>25</sup> +68.5 (*c* 1.0, CHCl<sub>3</sub>) (lit.<sup>10a</sup> [ $\alpha$ ]<sub>D</sub><sup>23</sup> +67.9 (*c* 1.06, acetone)). Anal. calcd for C<sub>22</sub>H<sub>18</sub>O<sub>2</sub>: C, 84.05; H, 5.77. Found: C, 83.80; H, 5.66; >99% e.e. (HPLC: Chiralcel OD (Daicel), *n*-hexane:ethanol, 60:1, 1 mL/min, 30°C, 224 nm); monoacetyl (*S*)-**2** ((*S*)-2-acetoxymethyl-2'-hydroxymethyl-1,1'-binaphthyl): colorless oil; IR (Nujol)  $\nu_{\max}$  3420, 3058, 1738 cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.91 (s, 3H), 4.30 (s, 2H), 4.70–4.96 (m, 2H), 7.00–7.10 (m, 2H), 7.20–7.30 (m, 2H), 7.40–7.51 (m, 2H), 7.64–7.69 (m, 1H), 7.81–8.01 (m, 5H); MS *m/z*: 356 (M<sup>+</sup>); 43% e.e. (HPLC: Chiralcel OD (Daicel), *n*-hexane:ethanol, 60:1, 1 mL/min, 30°C, 224 nm); diacetyl (*S*)-**2** ((*S*)-2,2'-bis(acetoxymethyl)-1,1'-binaphthyl): colorless oil; IR (Nujol)  $\nu_{\max}$  1737 cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.85 (s, 6H), 4.74–4.89 (m, 4H), 7.04–7.08 (m, 2H), 7.21–7.29 (m, 2H), 7.43–7.51 (m, 2H), 7.65–7.70 (m, 2H), 7.91–8.03 (m, 4H); MS *m/z*: 398 (M<sup>+</sup>); 29% e.e. (The e.e. was determined by conversion to 2,2'-bis(hydroxymethyl)-1,1'-binaphthyl by the treatment with NaOMe in methanol followed by HPLC analysis (HPLC: Chiralcel OD (Daicel), *n*-hexane:ethanol, 60:1, 1 mL/min, 30°C, 224 nm).)

### 3.2. (R)-2,2'-Bis(hydroxymethyl)-1,1'-binaphthyl (R)-2 (acyl donor: vinyl hexanoate)

Into a mixture of ( $\pm$ )-**2** (200 mg, 0.64 mmol) in *tert*-BME (17 mL) were added lipase SM<sup>7</sup> (lyophilized powder, 40 mg), vinyl hexanoate (2.8 g, 16.4 mmol) and water (20  $\mu$ l), and the mixture was stirred at 30°C for 45 h. The mixture was filtered and the filtrate was evaporated in vacuo. The residue was purified by silica gel column chromatography (*n*-hexane:AcOEt, 4:1) to give (*R*)-**2** (82 mg, 41%) (>99% e.e.) in colorless crystals. Mp, IR, <sup>1</sup>H NMR and MS spectra were identical with those of (*R*)-**2** obtained above; optical purity: >99% e.e. (HPLC: Chiralcel OD (Daicel), *n*-hexane:ethanol, 60:1, 1 mL/min, 30°C, 224 nm).

### 3.3. (S)-2,2'-Bis(hydroxymethyl)-1,1'-binaphthyl (S)-2

Using the same procedure as for the synthesis of (*R*)-**2** (experiment 3.2.) except using lipase CE and the reaction period of 24 h, the compound (*S*)-**2** was obtained in 45% yield. Mp 169°C; IR, <sup>1</sup>H NMR and MS spectra of (*S*)-**2** were identical with those of (*R*)-**2**; [ $\alpha$ ]<sub>D</sub><sup>25</sup> –70.7 (*c* 1.05, CHCl<sub>3</sub>). Anal. calcd for C<sub>22</sub>H<sub>18</sub>O<sub>2</sub>: C, 84.05; H, 5.77. Found: C, 83.69; H, 5.69; >99% e.e. (HPLC: Chiralcel OD (Daicel), *n*-hexane:ethanol, 60:1, 1 mL/min, 30°C, 224 nm).

### 3.4. (R)-2,2'-Diformyl-1,1'-binaphthyl (R)-3

A mixture of (*R*)-**2** (500 mg, 1.6 mmol) in toluene (10 mL) was added MnO<sub>2</sub> (5 g) and the mixture was stirred at 25°C for 17 h. The mixture was filtered through Celite and the filtrate was evaporated in vacuo to give (*R*)-**3** (486 mg, 99%) in colorless oil. IR (Nujol)  $\nu_{\max}$  1692, 1608, 1594 cm<sup>-1</sup>; <sup>1</sup>H NMR

(CDCl<sub>3</sub>)  $\delta$  7.24 (dd,  $J=0.5$ , 8.4 Hz, 2H), 7.37 (ddd,  $J=1.3$ , 7.0, 8.3 Hz, 2H), 7.64 (ddd,  $J=1.3$ , 6.8, 7.8 Hz, 2H), 8.00 (d,  $J=8.2$  Hz, 2H), 8.13 (d,  $J=8.7$  Hz, 2H), 8.22 (d,  $J=8.2$  Hz, 2H), 9.62 (d,  $J=0.8$  Hz, 2H). MS  $m/z$ : 310 ( $M^+$ );  $[\alpha]_D^{25} +3.2$  ( $c$  1.04, CHCl<sub>3</sub>).

### 3.5. (*S*)-2,2'-Diformyl-1,1'-binaphthyl (*S*)-3

Using the same procedure for the synthesis of (*R*)-3, the compound (*S*)-3 was obtained in quantitative yield as a colorless oil which showed the same IR, <sup>1</sup>H NMR and MS spectra as the compound (*R*)-3 except specific rotation:  $[\alpha]_D^{25} -3.1$  ( $c$  1.01, CHCl<sub>3</sub>).

### 3.6. (*R*)-1,1'-Binaphthyl-2,2'-dicarboxylic acid (*R*)-1

Into a mixture of (*R*)-3 (1 g, 3.2 mmol), NaH<sub>2</sub>PO<sub>4</sub>·H<sub>2</sub>O (260 mg, 1.9 mmol) and H<sub>2</sub>O<sub>2</sub> (0.8 mL) in CH<sub>3</sub>CN (10 mL) was added dropwise NaClO<sub>2</sub> (1 g, 11 mmol) in H<sub>2</sub>O (10 mL) at 25°C for 15 min and the mixture was stirred at 40°C for 20 min. After adding Na<sub>2</sub>SO<sub>3</sub> (60 mg, 0.5 mmol), the mixture was evaporated in vacuo. The mixture was acidified by adding 2N HCl and extracted with AcOEt. The extracts were washed with water, dried over anhydrous MgSO<sub>4</sub> and evaporated in vacuo. The crystals formed were collected by adding *n*-hexane to afford (*R*)-1 (755 mg, 68%) in colorless crystals. Mp 200°C (dec.) (lit.<sup>2b</sup> 197–199°C (dec.)); IR (KBr)  $\nu_{\max}$  1696 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>)  $\delta$  7.04–7.26 (m, 4H), 7.44–7.53 (m, 4H), 7.89–8.00 (m, 4H), 8.11–8.15 (m, 2H); MS  $m/z$ : 342 ( $M^+$ );  $[\alpha]_{546}^{25} +127.0$  ( $c$  1.0, 1N NaOH) (lit.<sup>2b</sup>  $[\alpha]_{546}^{25} +127.0$  ( $c$  1.0, 1N NaOH)). Anal. calcd for C<sub>22</sub>H<sub>14</sub>O<sub>4</sub>: C, 77.18; H, 4.12. Found: C, 77.15; H, 3.99; >99% e.e. (HPLC: Chiralcel OD (Daicel), *n*-hexane:ethanol:trifluoroacetic acid, 90:10:0.1, 1 mL/min, 35°C, 254 nm).

### 3.7. (*S*)-1,1'-Binaphthyl-2,2'-dicarboxylic acid (*S*)-1

Using the same procedure for the synthesis of (*R*)-1, the compound (*S*)-1 was obtained in 70% yield from (*S*)-3 as colorless crystals which showed the same mp, IR, <sup>1</sup>H NMR and MS spectra as the compound (*R*)-1 except specific rotation:  $[\alpha]_{546}^{25} -127.0$  ( $c$  1.0, 1N NaOH) (lit.<sup>2b</sup>  $[\alpha]_{546}^{25} -127.0$  ( $c$  1.0, 1N NaOH)).

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